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31 Aug
C10-27-3

Job Sheet 179909

Part No: C10-27-3

Job Qty: 12 ea

DAS
21
9-89

Part Name: Front Guard Plate



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 6/26/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C10-27-3 Rev 1 IPP REV A RQ 17.09.01 VERIFIED BY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	7/20/18	7/20/18	0.00	0.00	Start Up Waterjet		ac 18/06/27
110	Waterjet	4 pcs	7/20/18	7/20/18	0.00	0.13	Waterjet 2 OMAX		ac 18/06/27
120	QC	4 pcs	7/20/18	7/20/18	0.00	0.00	QC2 Waterjet-1		ac 18/06/27
170	QC	4 pcs	7/20/18	7/20/18	0.00	0.00	QC8-1		38
180	Brake NC	4 pcs	7/20/18	7/20/18	0.00	0.80	Brake NC 2		9-89 SB
190	QC	4 pcs	7/20/18	7/20/18	0.00	0.00	QC5		CC
220	Packaging	4 pcs	7/20/18	7/20/18	0.00	0.00	Packaging3-1		CC
230	QC21-SA	4 Ea	7/20/18	7/20/18	0.00	0.00	QC21		

Part Op
Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: / Prog Rev: / 2-Deburr if necessary

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9-89

AUG 01 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRPO-S-6GA	Hot Rolled Pickled & Oiled Steel Sheet 6GA	.5200 sf (.13 ea)	90-Start up Operation	FM 1386/6-1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-HRPO-S-6GA	1	49	0

Part Specifications

Specifications could not be found.

Plex 6/26/18 8:17 AM Dart.lajeunesse.marie

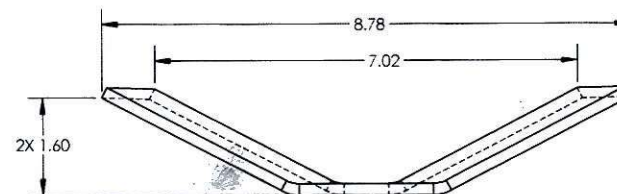
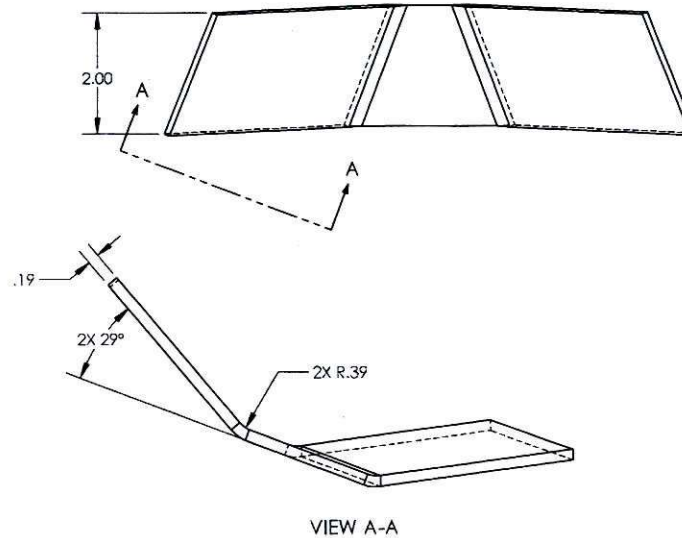
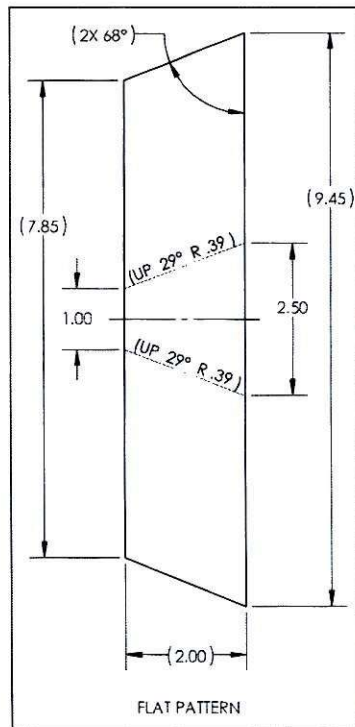
Date:

Date:

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REVISIONS			DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION			
1	16-0163	ADDED FLAT PATTERN NOTE. CHD WAS 2X 68.2° IS 2X 68°, WAS 7.850 IS 7.85, WAS 1.000 IS 1.00, WAS 2.500 IS 2.50, WAS UP 29° R.39° IS UP 29° R.39°, WAS 9.450 IS 9.45, WAS DIA WAS 8.750 IS 8.75, WAS 2X 1.596 IS 2X 1.60, WAS 2X 27° IS 2X 29°, ADDED DIM 2.00, 19, 2X R.39, CH D DWG TO SHEET METAL TOLERANCES	10/12/2016	PJC	JAG



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NO. 179909165
180626

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C10-27-3	1	FRONT GUARD PLATE	HR F&O	

DART AEROSPACE	
TITLE FRONT GUARD PLATE	
DWG NO. C10-27-3	REV 1
MATL: HR P&O	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT:	XXX ± .010 FRACTIONS ± 1/8
FINISH:	XX ± .03 ANGLES ± 1°
SPEC:	X ± .1 SURFACES ± 125
DRAWN BY: APICAL	1. BREAK ALL SHARP EDGES R15 ± .05 OR .0156
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	
SCALE 1:2	DATE 10/25/2002 SHEET 1 OF 1